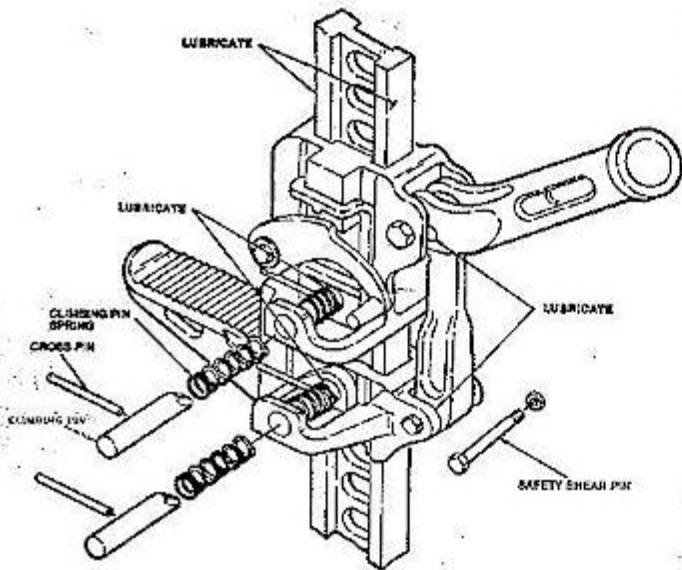


FIX-IT-KIT INSTALLATION INSTRUCTIONS

NOTE! ALL WORKING PARTS SHOULD BE CLEANED PRIOR TO REPLACING ANY PARTS!!



CLIMBING PIN INSTALLATION

1. Place the Reversing Latch, in the up position.
2. Using a hammer & punch, remove both old Cross Pins, Part No. 26
3. The Climbing Pins, Part No. 29 can then be removed.
4. To assemble the new parts, basically reverse the process. Install the Climbing Pin Spring; then the Climbing Pin. CAUTION: THE BEVEL ON THE END OF THE CLIMBING PIN MUST BE "UP" RELATIVE TO THE LIFTING UNIT. Care must also be taken when installing the Cross Pins. The climbing pin springs must be held back by the Cross Pins. The Cross Pin must not be driven thru the Springs. The Cross Pin should be driven in until it is to the point that it aligns equally on both of the two supports. Leave 1/16" clearance between the Cross Pins and bridge of Small Runner, & Large Runner. A small amount of lubricant (LT-1) should be applied to the Climbing Pins and Cross Pins where they make contact with the bridge of the Runners. DO NOT LUBRICATE THE BEVELED END OF THE CLIMBING PINS NOR THE HOLES IN THE UPRIGHT STEEL STANDARD.

INSTALLATION OF SAFETY SHEAR PIN, Part No. SP-13

1. Remove the old Pin. If it is bent, it may be necessary to drive the old Pin out with a hammer & punch.
2. The New Safety Shear Pin can be inserted thru the holes in the Small Runner and Pitman.
3. The hex nut can then be tightened with a 1/2" wrench.